

# Final release of the "Radiochemistry Hot Laboratory" at the Joint Research Centre in JRC-Ispra, Italy

















13 - 18 May 2012 SECC Glasgow Scotland



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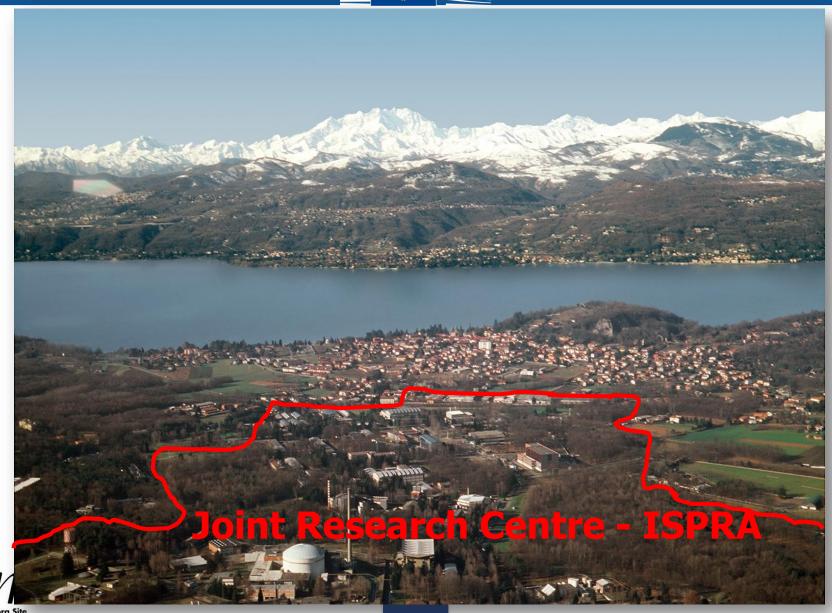


# JOINT RESEARCH CENTRE



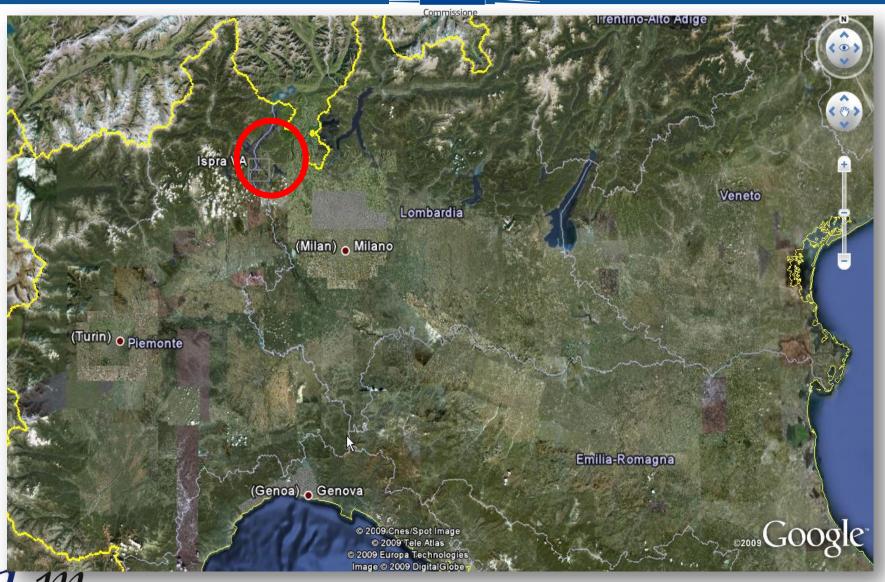


# **JRC-ISPRA**

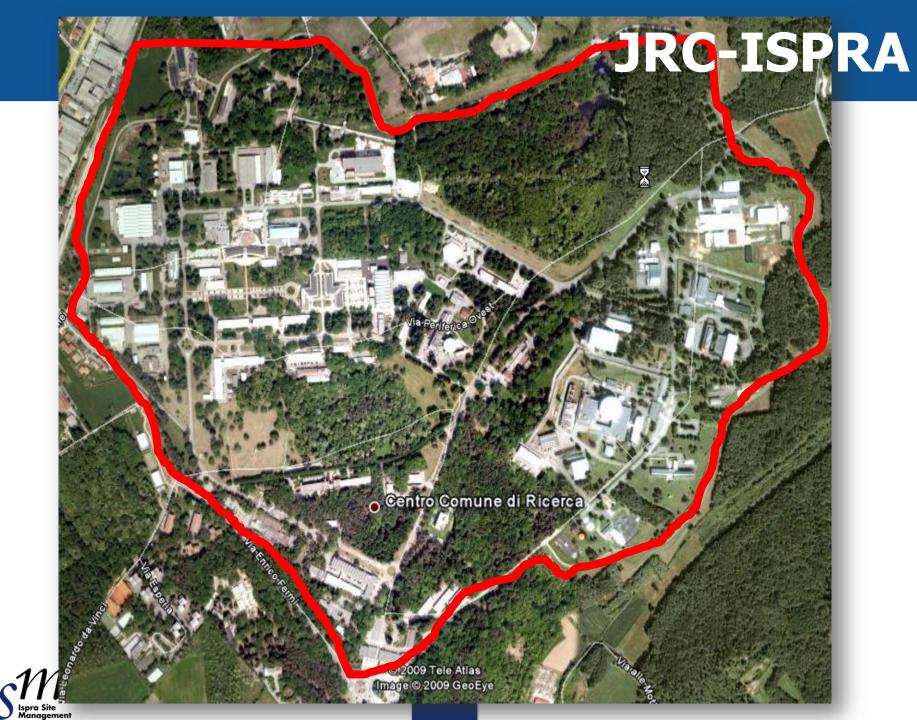




# **JRC-ISPRA**











# **167 HECTARES** PERIMETER: 6 km 6 km OF ROADS **BUILDINGS**

**2500 WORKERS** 





# RELEASE?

RP, for the environment and the population

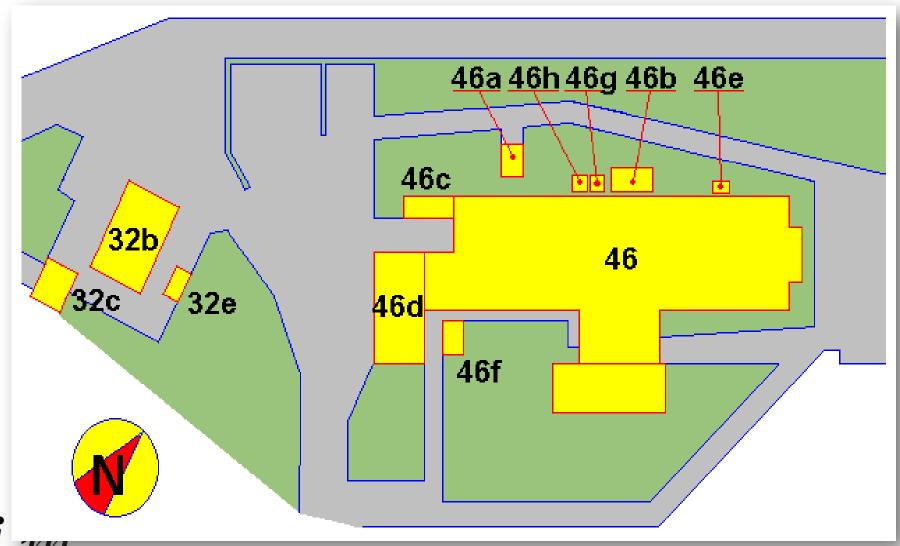
endpoint of Decommissioning process













Building	Surface (m <sup>2</sup> )	Volume (m <sup>3</sup> )	Levels	Main Uses
46	1.896	13.003	3	Laboratory
46d	307	2.525	3	Laboratory
32b	245	862	2	Stabularium
32c	48	<i>83</i>	1	Active liquid waste Store
32e	12	<i>30</i>	1	Warehouse
46f	13	33	1	Warehouse
46g	14	<i>33</i>	1	Warehouse
46h	14	<i>33</i>	1	Warehouse
TOTAL	2.652	16.890	-	-





#### Decommissioning steps

In the frame of the D&WM Programme, the goal of this project was the decommissioning of the RCHL up to the so-called "brown field" status without any radiological constraints.

- physical and radiological characterisation
  - dismantling activities
    - waste management activities
      - final radiological survey
        - final official release of the facility











## Before and after....















## **Before and after....**













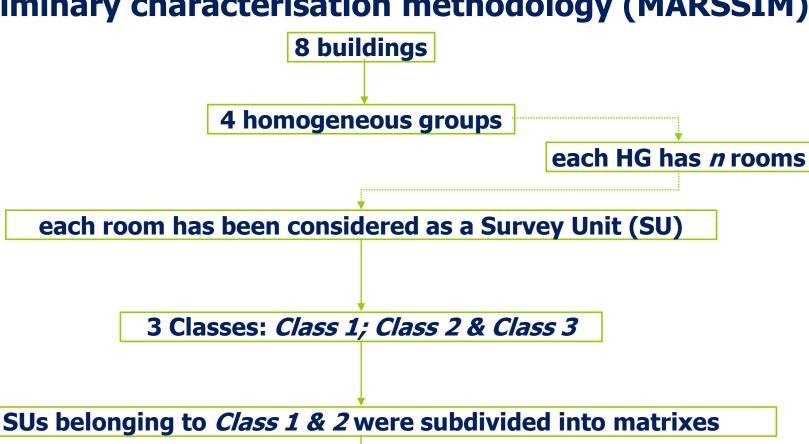
### JRC-ISPRA clearance levels

Italian safety authority (I.S.P.R.A.)

			-X $-$			
RN (i)	RN (i) Simbolo	Materiali metallici (c <sub>N</sub> )  Massa Superficie (Bq'g' <sup>1</sup> ) (Bq'cm' <sup>2</sup> )		Materiali cementizi (c <sub>N</sub> )  Massa Superficie (Bq'g' <sup>1</sup> ) (Bq'cm' <sup>2</sup> )	Altri materiali (c <sub>N</sub> )  Massa (Bq·g¹)	Altri materiali (c <sub>li</sub> )
Simbolo	Materiali metallici (c <sub>li</sub> )			Materiali ce	ementizi (c <sub>li</sub> )	Massa (Bq·g <sup>-1</sup> )
³H	Massa (Bq·g¹)	Superficie (Bq·cm <sup>-2</sup> )	+	Massa (Bq·g <sup>-1</sup> )	Superficie (Bq·cm <sup>-2</sup> )	1
<sup>14</sup> C	. 1	10000		1	10000	1
<sup>22</sup> Na	1	1000	<u> </u>	1	1000	0.1
<sup>36</sup> Cl	1	1	+	0.1	10	1
<sup>54</sup> Mn	1	100	$\pm$	1	100	0.1
<sup>55</sup> Fe	1	10	$\pm$	0.1	1	1
<sup>59</sup> Ni	1	1000	$\pm$	1	10000	1
im	1	1	$\pm$	1	10000	
	T		·   -		1 - 1	T



#### Preliminary characterisation methodology (MARSSIM)





The cell unit of the matrix measures 1 m<sup>2</sup>



#### **Preliminary characterisation methodology**

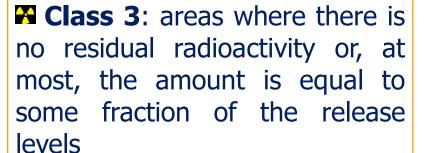
Each room of the HG represented a Survey Unit (SUs) each of them subdivided into three different classes of measurements:

Class 1: areas which are potentially contaminated with values above the release levels

Class 2: areas where the radioactive residual contamination measured is below the release levels

Floors
Walls up to
two meters
high







#### Non Destructive Analyses





Berthold LB 124
SCINT
(Hot spots)

ISOCS (IGSS Canberra)
(Average residual activity)

#### Destructive Analyses



Samples analyses off-site (a,  $\beta$  &  $\gamma$ )
On dubious samples and hot spots
Samples analyses on-site (a,  $\beta$  &  $\gamma$ )
On unforeseen samples





Commissione europea





Analyses (NDA)

d walls up to 2 meters high every 1 m<sup>2</sup>







Non Destructive Analyses (NDA)

Scanning: surface of the floors and walls up to 2 meters high every 1 m<sup>2</sup>



Class 1: 100% of the surface

Class 2: 70% of the surface





Non Destructive Analyses (NDA)

Surface mode: the detector IGSS collimated for measurements of large surfaces (walls, ceilings)

O Localitation of the second o

Class 3: a measurement point every 20 m<sup>2</sup> ceiling, wall and, where applicable, floor

Class 1 & 2:76 measurements



Near Surface mode: the detector IGSS properly collimated for measurements with a distance of 30 cm from the measuring point



■ Identification of the DA points and assistance to sampling













Assistance to surfaces' final cleaning





#### M Difficulties found during site work

- 1. Building structural limitations: IGSS weights 100kg and is supported in a wheeled cart (stairs, differently levelled rooms, sloping floors, irregular soil, sandy or gravelled pavement, etc.)
- 2. Potentially contaminated soil or areas: the instrument had to be properly protected (cover the wheels, avoid spreading potential contamination)











Activities	Days	Start	End
Preparatory activities for licensing downgrading	323	14/11/2005	07/02/2007
Pre-decommissioning	<i>302</i>	08/02/2007	04/04/2008
Dismantling	<i>558</i>	07/04/2008	26/05/2010
Final survey	234	23/12/2009	15/11/2010

Some additional activities on NDAs were carried out

Some additional activities on Das:

30 → samples measured off-site

15  $\rightarrow$  samples measured in-site as intercomparison 16  $\rightarrow$  unforeseen samples measured in-site





Start 15/06/2010



13 weeks, 1365 RP working hours



End 14/09/2010

Bld.	SUs	m <sup>2</sup> tot (floor, ceiling, walls)	N° Matrix Units (MU)	N° scanned MUs	% scanned MUs	% scanned m²
46	70	12594	6038	4481	74.2	35.6
46d	6	714	367	284	77.4	39.8
32b	14	1564	802	620	77.3	39.8
32c	4	280	156	109	69.9	38.9
	94	15152	7363	5494		





Start 21/06/2010



20 weeks 523 NDAs



End 09/11/2010

Bld.	SUs	m <sup>2</sup> tot (floor, ceiling, walls)	N° NDA	Analysed m²	% analysed m <sup>2</sup>
46	74	13849	332	6640	47.9
46d	10	1654	58	1160	70.1
32b	15	1564	38	760	48.6
32c	4	280	7	140	50.0
32e	1	64	3	64	100
46f	1	42	2	42	100
46g	1	<i>7</i> 8	4	<i>7</i> 8	100
46h	1	<i>7</i> 8	4	78	100
1	111	17609	523	8962	



Cost was originally foreseen 2 383 600  $\in_{2010}$  (+10% contingencies). Final cost was 2 610 805  $\in_{2010}$ .

	Activity	[€ <sub>2010</sub> ]	[%]
Underground Pneumatic Transfer Systems		277 926	11
Dis	mantling — Radioprotection - Transports	917 845	35
Plant characterization		<i>532 000</i>	20
Final Survey		314 455	12
Basic design and licensing		463 941	18
	Supply	104 638	4
n	TOTAL	2 610 805	100



#### Radioactive Wastes

	Amount estimated in Project Plan	Actual Waste produced
Waste [kg]	101 600	<i>74 615</i>
Clearable material [kg]	153 100	218 300

#### Personnel integrated doses

During the 5 years of activity, the integrated doses to the staff can be considered negligible compared to the workload.



# Calibration verification by Monte-Carlo simulations of a total gamma counting tunnel for clearance purposes

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#### Clearance Procedures at JRC-ISPRA

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# P.08.03/04



Ispra, Italy 25 - 29 June 2012

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Phil Cake

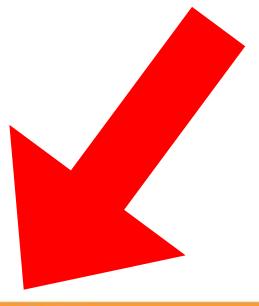
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#### THANKS FOR YOUR ATTENTION!



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